

## **FITTING GUIDE FOR ABS RELUCTOR RINGS**

- 1) Generally there is no need to remove the driveshaft from the car, this process can be achieved in situ.
- 2) Firstly, you need to remove the old reluctor rings from the driveshaft by drifting them off (take care not to damage the unit).
- 3) Clean the driveshaft using a wire brush to remove all loose corrosion.
- 4) Apply heat to the reluctor ring to allow it to expand (placing in the oven or the use of a heat gun is generally sufficient). DO NOT HEAT TO CHERRY RED!
- 5) Using suitable gloves, position the new reluctor ring and drift into place.
- 6) Allow unit to completely cool before moving unit.
- 7) You have now successfully fitted your new reluctor ring.